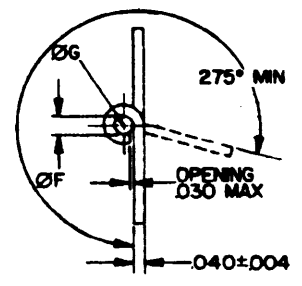
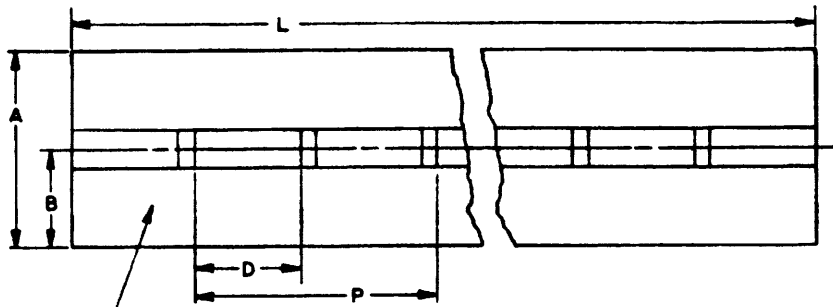


USER ACTIVITIES:  
NAVY - MC



IMPRESS PART NUMBER AT A MAXIMUM OF 5 INCH INTERVALS

REVIEWER ACTIVITIES:  
ARMY - AT, AV, MI, GL  
AIR FORCE - 82  
DLA - IS

TABLE I DASH NUMBERS AND DIMENSIONS

DASH NO.	WIDTH		STOCK LENGTH L ±.03	KNUCKLE LENGTH 1/ D	PITCH 2/ P	KNUCKLE ØF	PIN ØG
	A REF	B ±.031					
9	1.062	.531	72.00	.490 <sup>+.002</sup> <sub>-.008</sub>	1.000 <sup>+.015</sup>	.096 <sup>+.007</sup> <sub>-.001</sub>	.091 <sup>±.002</sup>
10	1.250	.625	SEE NOTE 2				
11	1.500	.750	72.00	.623 <sup>+.000</sup> <sub>-.010</sub>	1.250 <sup>+.015</sup> <sub>-.003</sub>	.096 <sup>+.007</sup> <sub>-.001</sub>	.091 <sup>±.002</sup>
12	2.000	1.000	SEE NOTE 2				
13	1.062	.531					
14	1.250	.625					
15	1.500	.750					
16	2.000	1.000					

1/ SEE REQUIREMENT 3  
2/ SEE REQUIREMENT 4

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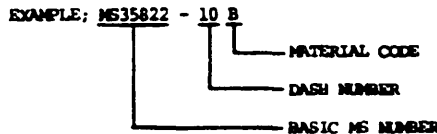
(E) ENTIRE STANDARD REVISED

INCH - POUND

PA <b>ARMY - AR</b> <small>Other Cont</small> <b>NAVY - AS</b> <b>AIR FORCE - 99</b>	INTERNATIONAL INTEREST	TITLE <b>HINGE, BUTT, CONTINUOUS (PIANO)</b> <b>.040 THICKNESS .091 PIN DIA</b>	<b>MILITARY STANDARD</b>	
			<b>MS35822</b>	
PROCUREMENT SPECIFICATION <b>ML - H - 9850</b>	SUPERSEDES	PAGE 1 OF 2		

**REQUIREMENTS:**

1. **MATERIAL:**
  - A. ALUMINUM-LEAF-TEMPER, H24 OR H34 HALF-HARD, UNS (A95052) IN ACCORDANCE WITH QQ-A-250/8. ALUMINUM-PIN-TEMPER, HALF-HARD (UNS A95052) IN ACCORDANCE WITH QQ-A-225/7.
  - B. BRASS-LEAF-ALLOY 268 (UNS C26800) TEMPER HALF-HARD, IN ACCORDANCE WITH QQ-B-613. COPPER-PIN-ALLOY 260 (UNS C26000), TEMPER HALF-HARD IN ACCORDANCE WITH QQ-W-321.
  - C. CORROSION RESISTANT STEEL-LEAF-CLASS 301 (UNS E30100), 302 (UNS E30200), OR 304 (UNS E30400), CONDITION A, TEMPER ANNEALED, IN ACCORDANCE WITH QQ-S-766. CORROSION RESISTANT STEEL-PIN-FORM 1, CONDITION B, COMPOSITION 302 (UNS E30200), 304 (UNS E30400), 305 (UNS E30500) AND 316 (UNS S31600). IN ACCORDANCE WITH ASTM A313.
  - D. CARBON STEEL-LEAF-COLD-ROLLED, TEMPER NO. 4 IN ACCORDANCE WITH QQ-S-698. CARBON STEEL-PIN-COMPOSITION 1010 (UNS G10100), 1020 (UNS G10200). IN ACCORDANCE WITH QQ-W-461.
  - E. CARBON STEEL-LEAF-COLD-ROLLED TEMPER NO. 4 IN ACCORDANCE WITH QQ-S-698. COPPER-PIN-ALLOY 260 (UNS C26000) TEMPER HALF-HARD IN ACCORDANCE WITH QQ-W-321.
2. **FINISH:** MATERIAL A, B, C AND D SHALL BE PLAIN (UNCOATED). WHEN SPECIFIED, MATERIALS D SHALL BE ZINC PLATED IN ACCORDANCE WITH ASTM B633 TYPE II, FE/ZN 13 OR CADMIUM PLATED IN ACCORDANCE WITH QQ-P-416 TYPE II CLASS 1. MATERIAL E SHALL BE CADMIUM PLATED IN ACCORDANCE WITH QQ-P-416, TYPE II, CLASS 1.
3. **KNUCKLES** - END KNUCKLES SHALL BE A MINIMUM 1/2 OF KNUCKLE.
4. **PITCH** - CUMULATIVE TOLERANCE ON PITCH IS  $\pm .015$  INCHES IN ANY 36 INCH SEGMENT.
5. **PART NUMBER:** - THE MS PART NUMBER CONSISTS OF THE MS NUMBER PLUS THE DASH NUMBER FOLLOWED BY THE APPLICABLE CODE FOR MATERIAL FROM REQUIREMENT 1.



WHEN PROTECTIVE FINISH IS REQUIRED FOR MATERIAL D, ADD F TO THE PART NUMBER.

**NOTES:**

1. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
2. HINGES SHALL BE STOCKED AND ISSUED IN LENGTHS OF 72.00 INCHES. APPLICATION MAY BE OF ANY LENGTH WITHIN THE ABOVE LENGTH.
3. IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.
4. REFERENCED GOVERNMENT OR (NON-GOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DoDISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN.
5. DASH NUMBER 1 THRU 8 ARE CANCELLED AND NEW DASH NUMBERS ASSIGNED FOR L DIMENSION (72.00) INCHES.

**TABLE II. CROSS REFERENCED OF CANCELLED DASH NUMBERS**

CANCELLED	LENGTH	SUPERSADING	LENGTH
MS35822-1	96	MS35822-9	72
MS35822-2	96	MS35822-10	72
MS35822-3	96	MS35822-11	72
MS35822-4	96	MS35822-12	72
MS35822-5	96	MS35822-13	72
MS35822-6	96	MS35822-14	72
MS35822-7	96	MS35822-15	72
MS35822-8	96	MS35822-16	72

PA <b>ARMY - AR</b> <small>Other Cust</small> <b>NAVY - AS</b> <b>AIR FORCE - 99</b>	INTERNATIONAL INTEREST	TITLE <b>HINGE, BUTT, CONTINUOUS (PIANO)</b> <b>.040 THICKNESS .091 PIN DIA</b>	<b>MILITARY STANDARD</b>
			<b>MS35822</b>
PROCUREMENT SPECIFICATION <b>MIL - H - 9850</b>	SUPERSEDES	PAGE <b>2</b> OF <b>2</b>	

USER ACTIVITIES:  
NAVY - MC

REVIEWER ACTIVITIES:  
ARMY - AT, AV, MI, GL  
AIR FORCE - 82  
DLA - IS

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